



# INSIGHT VACATIONS

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## ALL THE SIGHTS AND INSIGHTS

*Up Close and Personal*

IN 'BUSINESS CLASS' STYLE



### *Premium Guided Tours*

Since 1978, curious travelers have discovered that there's more to travel than simply visiting new places — join us for experiences that enrich the mind, stylish hotels that rest the soul and premium dining that nourishes the body.

Find the perfect tour for you. You'll see all the sights and insights and gain a deeper, more profound understanding of the world and its countless cultures.

#### PREMIUM TOUR ESSENTIALS

*Stay in style at highly-rated hotels*

Where you stay makes the difference between a good vacation and an unforgettable travel experience.

We choose highly rated hotels that are hand-picked for their fantastic locations, giving you more time to enjoy your destination.



#### PREMIUM DINING

*Immerse yourself in local tastes and culture*

Great food is at the heart of every journey, and we believe dining is an experience, rather than just fuel for your body.

Dine the local way in handpicked restaurants and savor delicious seasonal, farm-to-table fare.



#### PREMIUM SERVICE

*Everything is taken care of so you can simply relax*

Expertly trained, knowledgeable, and enthusiastic, your Travel Director takes care of everything and makes your vacation personal to you.

A true friend overseas, your Travel Director ensures a fabulous, seamless journey from start to finish.



#### PREMIUM EXPERIENCES

*Come away enriched and informed*

Dive into an incredible variety of included experiences, meet fascinating people and step into their lives.

Our Local Experts take you to the heart of each place you visit, so you leave with the stories behind the sights and destinations you visit.



FOR MORE INFORMATION OR TO BOOK, CONTACT YOUR TRAVEL ADVISOR.

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## Black Friday Travel Sale

**SAVE UP TO 30%\***  
ON 'BUSINESS CLASS' TOURS



Grab 30% off select 'Business Class' tours with one of our Daily Deals or save up to 15% on other departures on sale.\* Book by December 5th to lock in your savings.

**BEST OF IRELAND AND SCOTLAND**  
14 DAYS | DUBLIN, KILLARNEY AND MORE.



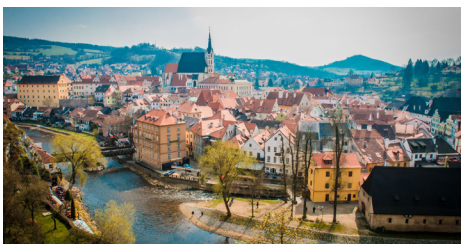
**ELEGANCE OF GREAT BRITAIN**  
13 DAYS | LONDON, EDINBURGH AND MORE.



**COUNTRY ROADS OF ITALY**  
16 DAYS | ROME, LUCCA AND MORE.



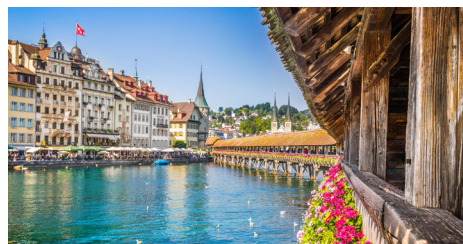
**THE BOHEMIAN**  
9 DAYS | VIENNA, PRAGUE AND MORE.



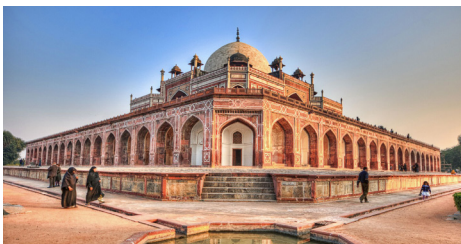
**BEST OF SPAIN AND PORTUGAL**  
15 DAYS | MADRID, TORREMOLINOS AND MORE.



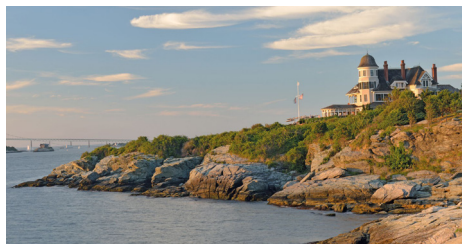
**COUNTRY ROADS OF SWITZERLAND**  
14 DAYS | LUCERNE, ZERMATT AND MORE.



**CLASSICAL INDIA WITH NEPAL**  
12 DAYS | KATHMANDU, DELHI AND MORE.



**BOSTON, CAPE COD AND THE ISLANDS**  
8 DAYS | BOSTON, SANDWICH AND MORE.



**SPLENDOURS OF EGYPT**  
12 DAYS | CAIRO, LUXOR AND MORE.



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\*Terms and Conditions: Save 30% on select 2025 departures as featured as "Black Friday Daily Deal" or up to 15% on select 2025 departures featured as "Black Friday Deal". Offers are valid on new bookings only made between November 1, 2024, and December 5, 2024. Daily Deals must be booked and paid in full at time of booking. Black Friday Deals must book with deposit and paid in full 120 days prior to departure or at time of booking if booked within 120 days of departure. Savings valid on the land-only portion of select itineraries and departures are not valid on airfares or extra night's accommodations. Minimum number of guests required to operate departures. If guests change to another tour or date not on sale, they are responsible to pay the difference and adhere to different payment conditions; discounts are not transferrable. Savings are subject to availability and may be withdrawn at any time without notice. Daily Deals are not combinable with any other discounts or promotions including Global Tour Reward savings or referral discount or credits. Black Friday Deals may be combined with 5% Global Tour Rewards savings only; not combinable with other promotional offers, group discounts, custom group bookings or Future Travel Credit carry forward discount. Discounts are capacity controlled and can be withdrawn without notice. Please note that websites do not reflect live capacity and in some instances sold out departures may still display for a brief period of time. Other conditions may apply. TICO # R50015871